



# RELEASE-RITE<sup>®</sup> 2550

## Rubber Release Agent

**RELEASE-RITE<sup>®</sup> 2550 is an aqueous semi-permanent rubber release agent intended for the most difficult general rubber molding operations including, nitrile rubber, HNBR, EPDM, FKM, VAMAC and most other difficult to release elastomers. RELEASE-RITE<sup>®</sup> 2550 forms a tough, durable film that will not transfer to the molded part and will not interfere with molding processes involving rubber-to-metal bonding. The product is also provides a higher level of slip to improve rubber flow and improve part filling.**

### Features

- First choice for difficult to mold rubber
- Prevents mold fouling
- Multiple releases with one application
- Highly Durable Film
- High slip
- Ready to use

#### Typical Properties

Appearance:	Off White Fluid
Odor:	Mild
Flash Point:	None

#### Application

This product is designed to be used as received.

1. Thoroughly clean mold surface.
2. A light spray application is best, while wiping with a cotton cloth or brush application can also be used.
3. Spray apply three light coats to mold surface allowing the film to dry before applying the next coat.
4. Allow film to fully cure at least 5 minutes before resuming molding operations.
5. Reapply as needed using one light coat curing at least one minute before molding resumes.

A qualified Cross Chemical representative will be happy to assist you in determining the proper use and application of our products.

#### Handling & Storage

Containers:	5gal (18 liters), 55gal (207 liters) and tote quantities available.
Shelf Life:	1 year under original seal, unopened containers.
Disposal:	Dispose of product appropriately, following all federal, state, and local regulations.
Freezing:	Do not freeze.
Safety & Health:	Refer to the product Material Safety Data Sheet (MSDS).