



RELEASE-RITE[®] 2500

Rubber Release Agent

RELEASE-RITE[®] 2500 is an aqueous semi-permanent rubber release agent intended for the most difficult to mold rubbers and those formulas that have aggressive curing agents. This product is designed to handle rubber to metal bonding applications which require a more durable film than typical rubber release agents. Typical rubber applications include HNBr, FKM, EPDM, etc.

Features

- First choice for difficult to mold rubber
- Prevents mold fouling
- Multiple releases with one application
- Highly Durable Film
- Excellent rubber flow
- Ready to use

Typical Properties

Appearance:	Off White Fluid
Odor:	Mild
Flash Point:	None

Application

This product is designed to be used as received.

1. Thoroughly clean mold surface.
2. A light spray application is best, while wiping with a cotton cloth or brush application can also be used.
3. Spray apply three light coats to mold surface allowing the film to dry before applying the next coat.
4. Allow film to fully cure at least 5 minutes before resuming molding operations.
5. Reapply as needed using one light coat curing at least one minute before molding resumes.

A qualified Cross Chemical representative will be happy to assist you in determining the proper use and application of our products.

Handling & Storage

Containers:	5gal (18 liters), 55gal (207 liters) and tote quantities available.
Shelf Life:	1 year under original seal, unopened containers.
Disposal:	Dispose of product appropriately, following all federal, state, and local regulations.
Freezing:	Do not freeze.
Safety & Health:	Refer to the product Material Safety Data Sheet (MSDS).